



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.4002
Job Sheet 213396



Part No: 646.4002

Job Qty: 1 pcs

Part Name: AS350 Wiper Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/25/20

Job Tracking No:

Due Date: 10/30/20

Created By: Marie Lajeunesse

Type: Stock *sold*

Description: SIOP

Note: DWG REV C1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM IPP REV:B 16.01.07 DWG REV:C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	10/30/20	10/30/20	0.00	0.00	Packaging 1 - SCH-S	✓	80 OCT 13 2020
120	QC 4	1 pcs	10/30/20	10/30/20	0.00	0.00	QC 4 - 28		9-89
							QC 4 - 58		
							QC 4 - 69		DAS
							QC 4 - 9		69
							QC 4 - 46		9-89
							QC 4 - 68		
							QC 4 - 72		OCT 14 2020
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
130	Packaging 3-1 - Stock - B4B	1 pcs	10/30/20	10/30/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		DAS
							Packaging 3 - 3 - B4B		69
							Packaging 3 - 4 - B4B		9-89
							Packaging 3 - 5 - B4B		OCT 14 2020
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S306129



Part: 646.4002

Job No: 213396

Serial No/Batch: S306129

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR02180LA 14/06/07, T6 STC SH09 -

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
				Packaging 3 - 37 - B4B	21
135	DC - 1 - B4B	1 pcs	10/30/20	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	10/30/20	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 9
					QC 21 - FG - 77
					QC 21 - FG - 28

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 646.4002 Location : FG102

135 - (Document Control) Photocopy bluefile & type labels per PPP 646.4002

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
646.3410	LH Wiper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
646.3411	RH Wiper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
646.3814	Wiper Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
MS21042L3	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	
MS24694-S53	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
MS27039-1-18	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
MS27039-1-19	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
NAS1149F0332P	Washer (AN960-10L)	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.1012	1	35	0
	646.3410	1	3	0
	646.3411	1	10	0
	646.3814	2	17	0
	MS21042L3	6	1,057	0
	MS24694-S53	2	179	0
	MS27039-1-18	2	984	0
	MS27039-1-19	2	319	0
	NAS1149F0332P	16	2,014	0

Part Specifications

Specifications could not be found.

Plex 9/25/20 8:12 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :		Sequence #:		QTY Affected :		MRB (QSI042)	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
Other/Details:							

Job Fabrication

Job No: 213396

Part No: 646.4002

Sort by: ☐ Location ☒ Component

Operation	Required	Component	Description	BOM Quantity	Quantity Required	Quantity Available	Location	Container No	Serial No/Batch	Quantity Picked
110- Packaging 1 - Pick Kit	1	600.1012 <i>Exp date 03/31/2021</i>	Sealant PR1425B2 (#654 sem)	1.0000	1.0000	19.0000	CCK017	S297581	S297581	0
						4.0000	CCK017	S301302	S301302	1
						25.0000	CCK017	S304849	S304849	0
110- Packaging 1 - Pick Kit	1	646.3410	LH Wiper Deflector	1.0000	1.0000	3.0000	CCK010	S162171	S162171	1
110- Packaging 1 - Pick Kit	1	646.3411	RH Wiper Deflector	1.0000	1.0000	1.0000	CCK010	S084697	S084697	0
						1.0000	CCK010	S161506	S161506	0
						6.0000	CCK010	S277670	S277670	1
						2.0000	CCK010	S277677	S277677	0
110- Packaging 1 - Pick Kit	1	646.3814	Wiper Bracket	2.0000	2.0000	4.0000	CCK105	S160471	S160471	0
						13.0000	CCK105	S178030	S178030	2
110- Packaging 1 - Pick Kit	1	MS21042L3	Nut	6.0000	6.0000	300.0000	ST299F	S285188	S285188	0
						5.0000	ST303	S294915	S294915	0
						198.0000	ST299F	S299966	S299966	0
						42.0000	ST303	S299967	S299967	6
						400.0000	ST299F	S304836	S304836	0
						8.0000	ST303	S305597	S241744	0
						2.0000	ST303	S305673	S204283	0
110- Packaging 1 - Pick Kit	1	MS24694-S53	Screw	2.0000	2.0000	179.0000	ST284	F113359	113359	2
110- Packaging 1 - Pick Kit	1	MS27039-1-18	Screw	2.0000	2.0000	153.0000	GA017	F124326-5	124326	2
						0.0000	ST280	S124326-1	f124326	0
						796.0000	ST273F	S124326-2	f124326	0
110- Packaging 1 - Pick Kit	1	MS27039-1-19	Screw	2.0000	2.0000	32.0000	ST280	S235301	S235301	0
						236.0000	ST280	S248085	S248085	2
110- Packaging 1 - Pick Kit	1	NAS1149F0332P	Washer (AN960- 10L)	16.0000	16.0000	7.0000	GA-Alain	S103666-1	S103666	0
						534.0000	FP001	S216387	S216387	0
						5.0000	ST262	S285161	S285161	0
						226.0000	ST262	S297630	S297630	16
						400.0000	ST260A	S302479	S302479	0
						800.0000	ST260A	S304834	S304834	0